Monday, 2/11/2008 2:14:47 PM Date Kim Johnston Ueår: **Process Sheet** : VERTICAL REFERENCE DOOR 212/412 **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 37364 : 10887 Estimate Number : D412711011 Part Number P.O. Number : 2/11/2008 S.O. No. : **Drawing Number** · N/A This Issue : N/A : NC Project Number Prsht Rev. : NVA : 11 Type : PURCHASED PARTS **Drawing Revision** First Issue : 36195 Material Previous Run : 3/21/2008 Qty: Fach Due Date 1 Um: Written By Checked & Approved By New issue KJ/JLM Comment Additional Product Job Number: Description: Machine Or Operation: Seq. #: DOCUMENT CONTROL 1.0 Comment: DOCUMENT CONTROL Photocopy bluefiles and create labels per PPP D412-711-011 CHG001 PURCHASING PG 2.0 Comment: PURCHASING C268/02/12 Issue P/0: 5673 to Eagle Copters "Assembly of D412-711-011 Door Send a copy of this IPP D412711041 venical Ref. Door Assy 3.0 <del>~/644443</del> Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Vertical Ref. Door Assy Replacement Bubble Windo D412711101 4.0 LT 08-00122Z Comment: Qty.: 1.0000 Each(s) 1:0000 Each(s)/Unit Total: Wiring Harness, 212/412 D412711111 5.0 Cty Part Number Description Batch

1 D412-711-111 Wiring Harness, 212/412 Lt 08 - 00 2290.1 Comment: Qty.:

Date: Monday, 2/11/2008 2:14:48 PM User: Kim Johnston **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: VERTICAL REFERENCE DOOR 212/412 Job Number, 37364 Part Number; D412711011 Job Number: Seq. #; Machine Or Operation: Description: EA2046915412 6.0 Instrument Panel, 412 W/6 43667 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: Packing Kit **Oty Part Number** Description Batch <u> 43667</u> 1 EA20469-15-412 Instrument Panel, 212/412 7.0 **OUTSIDE SERVICES** Comment: Sub-Contracting OUTSIDE SERVICES **EAGLE** Pick: Qty Part Number Description Batch 1 204-030-853-119 LH Co-pilot Door <u>LT 08 - 000696</u> Attach serviceable tags 2- EAGLE Fabricate/Pick the following parts to go into the door in accordance with: D2046902 Sheet 1 Rev. 3 D2046902 Sheet 2 Rev. 2 D2046902 Sheet 3 Rev. 0 D2046901 Sheet 3 Rev. 1 **Qty Part Number** Description Batch 1 EB212-100L / EA20469-3 Window LT 08-001222 EA20469-05 Rubber Strip ET 06 - 011664 EA20469-06 Aluminum Strip Peleted

1 EA20469-07 Angle 1 EA20469-08 Placard 1 EA20469-10 Rear Rib Assv 643547 1 EA20469-11 Anale 43547 1 EA20469-12 Fwd Rib 1 EA20469-13 Window 1 EA20469-14 W6 43547 Window Reteiner 1 EA20469-16 Armrest Assv いろケケフ 16 43547 1 EA20469-17 Angle Door Inner Skin 4643547 1 EA20469-18 1 EA20469-21 Door Cover Panel W6 43547 2 EA20469-23 Link 1 EA20469-24 Rod 1 EA20469-25 Arm Assy

Material Certification / Proof of Traceability / Certificate of Conformity required



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User:

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 37364

Part Number; D412711011

Job Number:



Seq. #;

Machine Or Operation:

Description '

3-EAGLE

Pick:

Qty Part Number Description Batch

Bolt 07-18790 14 AN3-3A

08-001209 22 AN3-4A Bolt

Bolt 07-017476 24 AN3-7A

6 AN980-6L Washer 05-022623

90 AN960-10L Washer O6 - 018 52 Z

34 CR3242-4-2 Rivet 08-00/645

135MS20426AD3-3 Rivet 07-006985

140MS20426AD4-3 Rivet 05-002460

25 MS20470AD3-3 Rivet 07-007189

Rivet 07-095056 90 MS20470AD4-3

24 MS21042L3 Nut 08-002039

2 MS21042L06 Nut 06 - 014775

13 MS21069L3 Nut Plate 08-001202

8 MS21069L08 Nut Plate 07-018 940

MS21071L3 Nut Plate 08 - 6022/6

MS21071L08 Nut Plate 08-00 1 935

MS21075L3 Nut Plate 05-004764

2 MS24677-12 Screw 05-01/93/

MS27039-1-09 Screw 07-0142.3 Z

4-Assemble door in accordance with: D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5Do not install EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS





Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

9,0

QC5

INSPECT WORK TO CURRENT STEP





Comment: INSPECT WORK TO CURRENT STEP

100

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



VRDOOT Shipped Fr: MAR 21/08

Harness shipped Thr. MAR 27/08

Monday, 2/11/2008 2:14:48 PM

User:

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 37364

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description:

11.0

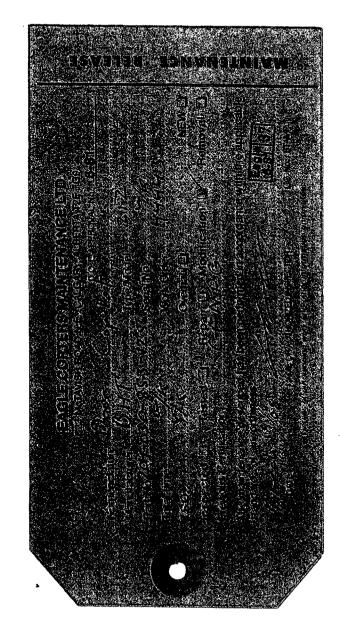
QC21

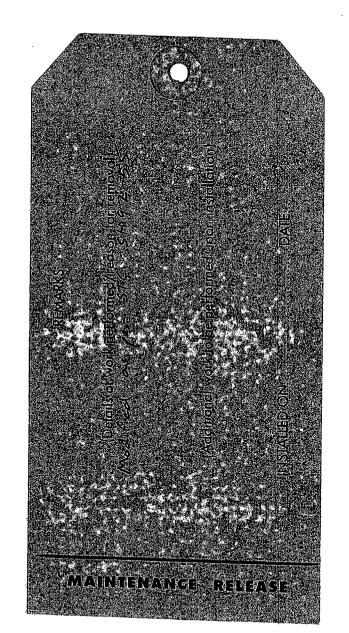
FINAL INSPECTION/WO RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion







# **Eagle Copters Maintenance Ltd**

## **WORK REPORT**

Work Order Number: 44443

V/door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1

L/H DOOR ASSEMBLY

Squawk: 1.1

Discrepancy:

Modify Door to Vertical Reference Door

Resolution:

Modifed Door P/N:204-030-853-125 to Vertical Reference Door

as per STC. No. SH92-55 on service order 08-000514.3.

Door assembled as required.

Work Done By: Richard Semeniuk

The maintenance described above has been performed in accordance with the applicable standards of airworthiness. Signature: Colin Gould on 3/14/2008 AMO 6-81

D۵	oto :	
Га	rts:	

Part Number	Description	Lot Number	Condition	Qty
204-030-853-125	L/H DOOR ASSEMBLY	LT-08-000696	Repairable	1
MS21059L08	NUTPLATE	LT-04-029615.2	New	8
MS21059L08	NUTPLATE	LT-04-029615.1	New	2
110-070-41	SEAL	LT-08-002635	New	15
204-030-853-037A	SKIN ASSY	LT-08-001776	New	1
BELL212-L	BUBBLE WINDOW ILO EA20469-03 and D412-711-101	LT-08-001222	New	1
204-030-499-005	ROLLER ASSY	LT-08-003385	New	2

Outside Services:

Quisiu	SCI VICCS.			
Qty	Part Number	Serial Number	Part Description	Service Description
1	204-030-853-125		L/H DOOR ASSEMBLY	Modify

Squawk: 1.2 Discrepancy:

Paint door

Work Done By: Colin Gould 1.2

Resolution:

Paint door as required

\* End of Report \*

	Aonday, 2/11/2008 2:14:47	PM							1)
User: K	im Johnston			Process S	Sheet				, ,
Customer Job Number	: CU-DAR001 ( : 37364	Dart Helicopters S	Services	Dra	wing Name	: VERTICAL	REFERENCE DO	OR 212/412	
Estimate Numbe P.O. Number	er : 10887			Doe	Number	: D412711011			
P.O. Number This Issue	: 2/11/2008	S.O. No. :			ving Number	: N/A			
rsht Rev.	: NC				ect Number	; N/A			
First Issue	: //	Type : PU	IRCHASED PAF		ving Revision	: N/A			
Previous Run	: 36195	۱۸		Mate Due	erial Date	: : 3/21/2008	Qty:	1 Um:	۲
Written By Checked & Appr	roved Rv	dt) YX	11-60		Dato		7-7-	<b>J</b>	
Comment		Rev:A 04.09.29	New issue K	J/JLM					
Additional Produ	uct								
Job Number:							- <b>-</b>		t
Seq. #:	Machine Or O	peration:			iption :				
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	lasue P/O:		_ to Eagle Cop	iters C. Z	68/02/12	<u></u>			
	-	D412-711-011 [	Door			$\mathcal{O}$			
3.0	Send a copy of D412711041	of this IPP		Various Rot Cons	Ann.				
3.0	1412711041			Vertical Ref. Door	-				
				,	644443	3			
	2 2 8 8 1 8 K 2 1 2 B 1 1 B 2						2 (A E 133 B B 1 1 2 B B 1		-
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Comn	nent: Qty.: 1.000 Vertical Ref. [	00 Each(s)/Unit	Total: 1.	0000 Each(s)			1 ( <b>6 E</b> ) ( 3 <b>6 E</b> ) ( 1 <b>6 E</b> )		
Comn				0000 Each(s) Replacement Bubb	le Windo		110(1)30(1)30(1)		
	Vertical Ref. [			Replacement Bubb	le Windo				
4.0	Vertical Ref. [	Door Assy	,	Replacement Bubb					
4.0	Vertical Ref. [		,	Replacement Bubb					
4.0	Vertical Ref. [	Door Assy	Total: 1.	Replacement Bubb	08-001				
4.0 Comm	Vertical Ref. [ D412711101  ment: Qty.: 1.000	Door Assy	Total: 1.	Replacement Bubb	08-001				
4.0 Comm	Vertical Ref. [ D412711101  ment: Qty.: 1.000	Door Assy  Do Each(s)/Unit	Total: 1.	Replacement Bubb  LT  0000 Each(s)  Wiring Hamess, 21	08-001	222			
4.0 Comm	Vertical Ref. [ D412711101  D412711111  D412711111  Dent: Qty.: 1.000	Door Assy  DO Each(s)/Unit  DO Eagle(s)/Unit	Total: 1.	Replacement Bubb	08-001	222	Seperately	4 @ lat	u)
4.0 Comm	D412711101  D412711111  D412711111  Dent: Qty.: 1,000  Pick: Packing	Door Assy  DO Each(s)/Unit  DO Eagle(s)/Unit  Kit	Total: 1.	Replacement Bubb  LT  0000 Each(s)  Wiring Harness, 21:	08-001	222	Seperately	4 @ lat	u )
4.0 Comm	D412711101 D412711111 Dent: Qty.: 1.000 Pick: Packing Qty Part Numb	Door Assy  DO Each(s)/Unit  DO Eagle(s)/Unit  Kit	Total: 1.  Total: 1.  Description 8	Replacement Bubb  LT  0000 Each(s)  Wiring Harness, 21:  .0000 Eagle(s)	08-001	222	Seperately	4 @ lat	er)

Date: User: Monday, 2/11/2008 2:14:48 PM

Kim Johnston

## **Process Sheet**

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 37364

Part Number: D412711011

Job Number:



Seq. #;

Machine Or Operation:

Description:

3-EAGLE

Pick:

Qty Part Number Description Batch

14 AN3-3A Bolt 07-18796

22 AN3-4A Bolt 08-001709

24 AN3-7A Bolt 07-017476

6 AN960-6L Washer 05-022623

90 AN960-10L Washer 06 - 018522

34 CR3242-4-2 Rivet Q8 - 00/645

135MS20426AD3-3 Rivet 07-006985

140MS20426AD4-3 Rivet 05-002.460

25 MS20470AD3-3 Rivet 07-007189

90 MS20470AD4-3 Rivet 07-045056

24 MS21042L3 Nut 08-002039

2 MS21042L06 Nut 06 -014775

13 MS21069L3 Nut Plate 08-001202

8 MS21069L08 Nut Plate 07-018940

1 MS21071L3 Nut Plate 08 - 6022/6

1 MS21071L08 Nut Plate 08-00/935

9 MS21075L3 Nut Plate <u>05-004764</u>

2 MS24677-12 Screw 05-0//93/

6 MS27039-1-09 Screw 07-014232

4-Assemble door in accordance with: D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5Do not install EA20469-15 or wiring harmess at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

8.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

1 RD oor shipped Fr: MAR 21/08

Harness shipped

	im Johnston	PM		Proc	ess Sheet				I	2
Customer	· CLLDARGO1	Dart Helicopters	Conines		Drawing Name	· VERTICAL	REFERENCE D	100R 212/4	412	
Job Number	: 37364	Dat I I igilochere	i galainee		Diennia	f There	That terrior	,00.1.	***	
Estimate Numbe										
P.O. Number	:				Part Number	: D41271101				
This Issue	: 2/11/2008	S.O. No. :			Drawing Number	: N/A		oll		
Prsht Rev.	: NC				Project Number	; N/A		oul		
First Issue	: 11	Type : P	PURCHASED	PARIS	Drawing Revision	; N/A		<i>0</i>		
Previous Run	: 36195	-,			Material	*		4		
Written By	:	10	<u></u>	14	Due Date	: 3/21/2008	Qty:	1	Um:	Fa
Checked & Appro		PYY	X 00	<u>I</u>	_					
Comment		Rev:A 404.09.29	New issue	e KJ/JLM			<u></u> -			
Additional Produ	***************************************	40 N N 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1				•			<del>,</del>
Seq. #:	Machine Or O	peration:			Description:					
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Comm	nent: DOCUMENT			-	,					
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					C 268/02/12					
Comm	rent: PURCHASING			Copters	MAGDIVALI-					
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	Issue P/O: "Assembly of I Send a copy o	D412-711-011				v		~- <u>-</u> -		
<b>Com</b> m	lssue P/O: "Assembly of I	D412-711-011			ef. Door Assy	<i>v</i>				
	Issue P/O: "Assembly of I Send a copy o	D412-711-011			ef. Door Assy	<i>υ</i>		<u> </u>		
3.0	Issue P/O: "Assembly of I Send a copy o	D412-711-011 of this IPP	Door	Vertical Re	er. Door Assy -/044443	<i>υ</i>				
3.0	Issue P/O:	D412-711-011 of this IPP	Door		er. Door Assy -/044443	<i>υ</i>		<b>P</b>		
3.0	Issue P/O: "Assembly of I Send a copy of D412711041 ent: Qty.: 1.000 Vertical Ref. D	D412-711-011 of this IPP	Door	Vertical Re	ef. Door Assy -/04444 ch(s)	<i>υ</i>				
3.0	Issue P/O:	D412-711-011 of this IPP	Door	Vertical Re	er. Door Assy -/044443	<i>υ</i>				
3.0 Comme 4.0	Issue P/O: "Assembly of I Send a copy of D412711041	D412-711-011 of this IPP	Door	Vertical Re	ef. Door Assy -/04444 ch(s)	<i>v</i>				
3.0 Comme 4.0	Issue P/O:	D412-711-011 of this IPP	Door t Total:	Vertical Re	er. Door Assy	<i>v</i>				
3.0 Comme 4.0	Issue P/O: "Assembly of I Send a copy of D412711041	D412-711-011 of this IPP  D0 Each(s)/Unit	Door t Total:	1.0000 Eac Replaceme	er. Door Assy	<i>v</i>				
Comme 4.0	Issue P/O:	D412-711-011 of this IPP  D0 Each(s)/Unit	Door t Total:	1.0000 Eac Replaceme	ch(s)  ch(s)  ch(s)	<i>v</i>				
3.0 Comme 4.0 Comme	Issue P/O:	D412-711-011 of this IPP  D0 Each(s)/Unit Door Assy  D Each(s)/Unit	t Total:	1.0000 Eac Replaceme 1.0000 Eac Wiring Ham	ef. Door Assy	<i>v</i>				
3.0 Comme 4.0 Comme	Issue P/O:	D412-711-011 of this IPP  D0 Each(s)/Unit D0 Each(s)/Unit  D0 Each(s)/Unit	t Total:	1.0000 Eac Replaceme	ef. Door Assy	<i>v</i>				
3.0 Comme 4.0 Comme	Issue P/O:	D412-711-011 of this IPP  D0 Each(s)/Unit D0 Each(s)/Unit  Each(s)/Unit  Each(s)/Unit  Each(s)/Unit	t Total:	1.0000 Eac Replaceme 1.0000 Eac Wiring Harm	ef. Door Assy	<i>v</i>				

Monday. 2/11/2008 2:14:48 PM

User:

Kim Johnston

### **Process Sheet**

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 37364

Part Number: D412711011

Job Number:



Seq. #;

#### Machine Or Operation:

Description ·

3-EAGLE

Pick:

Qty Part Number Description Batch

Bolt 07-18796 14 AN3-3A

22 AN3-4A Bolt 08-001709

Bolt 07-017476 24 AN3-7A

6 AN960-6L Washer 05-022623

90 AN960-10L Washer <u>O6 - O18</u> 5 2 2

34 CR3242-4-2 Rivet 08-00/645

135MS20426AD3-3 Rivet 07-006985

140MS20426AD4-3 Rivet 05-002460

25 MS20470AD3-3 Rivet <u>67-607189</u>

Rivet 07-0\$5056 90 MS20470AD4-3

24 MS21042L3 Nut 08-002039

2 MS21042L06 Nut 06 - 014775

Nut Plate 08-001202 13 MS21069L3

8 MS21069L08 Nut Plate 07-018 940

1 MS21071L3 Nut Plate 08 - 60 22 /6

1 MS21071L08 Nut Plate 08-001935

9 MS21075L3 Nut Plate 05-004764

2 MS24677-12 Screw 05-0//93/

6 MS27039-1-09 Screw 07-014232

4-Assemble door in accordance with: D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5Do not install EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS





Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

9.0

QC5

INSPECT WORK TO CURRENT STEP





Comment: INSPECT WORK TO CURRENT STEP

100

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

identify and Stock

Location:

Monday, 2/11/2008 2:14:48 PM

User:

Kim Johnston

Customer: CU-DAR001 Dart Helicopters Services

**Process Sheet** 

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 37364

Part Number: 0412711011

Job Number:



Seq. #:

Machine Or Operation:

Description:

11.0

QC21

FINAL INSPECTION WO RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08.03.24

## **Eagle Copters Maintenance Ltd**

Description

## **WORK REPORT**

Work Order Number: 44443

V/door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1

L/H DOOR ASSEMBLY

Squawk: 1.1

Discrepancy:

Modify Door to Vertical Reference Door

Resolution:

Condition

Modifed Door P/N:204-030-853-125 to Vertical Reference Door

as per STC. No. SH92-55 on service order 08-000514.3.

Qty

Door assembled as required.

1.1 Work Done By: Richard Semeniuk

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 3/14/2008

Lot Number

L/H DOOR ASSEMBLY

Parts:

Part Number

204-030-853-037A SKIN ASSY LT-08-001776 New BELL212-L BUBBLE WINDOW ILO LT-08-001222 New EA20469-03 and	1
D412-711-101	2

Squawk: 1.2 Discrepancy: Paint door

Resolution:

Paint door as required

Modify

1.2 Work Done By: Colin Gould

204-030-853-125

\* End of Report \*

#### L Lacelle

From:

Harvey Siemens [hsiemens@dartaero.com]

Sent:

March 24, 2008 9:24 AM

To:

'L Lacelle'

Subject:

RE: vrd for Edwards

Attachments: WO37364.pdf

#### Good Morning Linda

Yes, the door did leave on Friday. Please find attached the work order as completed as it is. I am still waiting for the harness (which is supposed to be done on Tuesday), that's why the WO is not complete yet.

If you have any questions just give me a call.

Regards,

Harvey Siemens

Dart Aerospace Ltd Calgary, Alberta 1-403-717-0328 hsiemens@dartaero.com

From: L Lacelle [mailto:llacelle@dartaero.com]

Sent: March 24, 2008 7:06 AM

To: Harvey Siemens Subject: vrd for edwards

Importance: High

Hi Harvey,

Did Mike M, ship the Edwards door on Friday? I will need the filled out w/o asap.

Thank You, Linda Lacelle

**Production Manager** Dart Aerospace Ltd

	ay, 2/11/2008 2:14:47 PM ohnston	Process Sheet		1
Čustomer Job Number Estimate Number P.O. Number This Issue Prsht Rev. First Issue Previous Run Written By Checked & Approv Comment Additional Product	: 36195 ed By : Est Rev:A 04.09.29 New	Part Number Drawing Number Project Number Drawing Revision Material Due Date  Drawing Revision	: VERTICAL REFERENCE DOO  : D412711011 : N/A : N/A : N/A : N/A : 3/21/2008 Qty:	R 212/412 1 Um: Each
Job Number:				
Seq. #:	Machine Or Operation:	Description :		
1.0	int: DOCUMENT CONTROL Photocopy bluefiles and create lab	DOCUMENT CONTROL  els per PPP D412-711-011 CHG001		
2.0	PG	PURCHASING		
Comme	nt: PURCHASING Issue P/O:	agle Copters CL69/02/12	0	
3.0		Vertical Ref. Door Assy tal : 1.0000 Each(s)		
4.0	Vertical Ref. Door Assy	Replacement Bubble Windo		
Comme	nt: Qty.: 1.0000 Each(s)/Unit Tot	al: 1.0000 Each(s)		
5.0	D4127111111	Wiring Harness, 212/412		
Comme	Pick: Packing Kit	tal : 1.0000 Eagle(s) cription Batch , 212/412		- <u>-</u>

# Dart Aerospace Ltd

W/O:		WORK ORDER CHA	ANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
Part No		PAR #: Fault Category:	NCR: Yes	No DC	A:	Date:	
			QA:	N/C Close	d:	Date: _	
NCR:		WORK ORDER NON-CONFO	RMANCE (NC	₹)			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC	Description of NC Corrective Action Section B			Verification	Approval	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector		

Date:		nday, 2/11/2008 2:14.46 PW				
Jser:	Kim -	1 Johnston	Pro	ocess Sheet		
Cu	ustomer:	: CU-DAR001 Dart Helicopt	ters Services	Drawing Name: VERTI	CAL REFERENCE DOOR 212/412	
Job N	Number:	37364		Part Number: D41271	11011	
Job Numb		114111111111111111111111111111111111111				
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		11010 tan	Minu			
Seq. #:		Machine Or Operation:		Description	<u>n:</u>	
6.9	6.0	EA2046915412	Instr	rument Panel, 412	111011111111111111111111111111111111111	
	2	4 0000 Foot	T-4-1, 4,000			· · ·
	Comme	•	n(s)/Unit Total: 1.000	00 Each(s)		
		Pick: Packing Kit Qty Part Number	Description Batch	. <b>L</b> ,		
		•	Instrument Panel, 212/41			
7	7.0	OUTSIDE SERVICE		TSIDE SERVICES		
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W/O:			WORK ORDER CH	IANGES				
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC Corrective Action Section B			Description of NC	Verification	Annroval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspector	

Customer: CU-DAR001 Dart Helicopters Services   Drawing Name: VERTICAL REFERENCE DOOR 212412		day, 2/11/2008 2:14:48 PM Johnston	Process Sheet
Job Number:   37384   Part Number: D412711011		CU-DAR001 Dart Helicopters Services	Drawing Name: VERTICAL REFERENCE DOOR 212/412
Seq. #:   Machine Or Operation:   Description :			D 440 D 440744044
Seq. #   Machine Or Operation:   Description :		37364	Part Number: D412/11011
3-EAGLE Pick:	Job Number:		
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OtyPart Number   Description Batch   14   AN3-3A   Bolt		3-EAGLE	
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# **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto		
Part No	): 	PAR #: Fault Category:	NCR: Yes	No <b>DQ</b>	A:	Date:	<u> </u>		
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	WORK ORDER NON-CONFORMANCE (NCR)								
	Description of NC	Corrective Action Section B			Varification	Approval	Approval		
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Date: Monday, 2/11/2008 2:14:48 PM Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 37364

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description:

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto		
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NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)			
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